



Material - UNS J92804

Standard Specification for Castings, Austenitic, for Pressure-Containing Parts

Group - Ferrous Stainless Steel Alloys

Sub Group - UNS Castings, Austenitic, for Pressure-Containing Parts

Application - Intended for Valves, Pumps, General Engineering, Automobile and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.	Solution Annealing	
Silicon	Si %	1.500 max.		
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	17.000 - 21.000		
Nickel	Ni %	9.000 - 13.000		
Molybdenum	Mo %	2.000 - 3.000		
Nitrogen	N %	0.100 - 0.200		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties Tensile Strength in Mpa 515 min. Yield Strength in Mpa 255 min. Elongation in % 35 min. Reduction of Area in % - Hardness in BHN - Impact in Joule -	
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-	-	-		
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-	-	-		
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A743 CF3MN	ASTM	USA	Casting
316L	AISI	USA	Bar, Wire, Strip, Plate, Sheet and Forging
1.4404	WN	Germany	Cold Rolled, Strips, Slit Coils and Sheets
1.4404	EN	European Union	Rod, Bars, Wire and Forging
316 S 11	BS	British	Bright Bars, Hot Rolled and Cold Rolled Coil
SUS 316L	JIS	Japan	Hot Rolled Equal Leg Angles
03CH17N14M3	GOST	Russia	Pipes, Fittings, Bar, Sheet and Forging

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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